



A Brief History of Robert Bosch GmbH

An early passion for cycling

In 1886, Robert Bosch GmbH was founded as the "Workshop for Precision Mechanics and Electrical Engineering" in Stuttgart, Germany. From 1890 onward, Robert Bosch (1861 – 1942) used a modern "safety bike" – a forerunner of today's bicycles – to visit his customers. At this time, "penny farthings" were customary and Robert Bosch attracted a lot of attention in the streets of Stuttgart with his vehicle.





A Brief History of Robert Bosch GmbH



More than 30 billion euros invested in research and development in the last five years



development sites worldwide











Bosch eBike landmarks



2009

Establishment within the Mobility Solutions Division 2011

Start of serial production in Mondeville, France and Bühl, Germany

2012

Inauguration of the new headquarters in Reutlingen

2014

Establishment of Bosch eBike Systems Americas & Asia Pacific Hungary and Shanghai

2015

Logistics centres in

2010

World premiere of the Bosch eBike drive systems at Eurobike 2012

Production and logistics in Miskolc 2013

Presentation of Active Line and Performance Line

2014

Introduction of the all-in-one on-board computer Nyon

Bosch eBike milestones UPHILL WITH A SWING

2016

Presentation of DualBattery and Purion 2017

Presentation of PowerTube 500 2017

Market entry Japan

2018

Presentation of Kiox and Fast Charger

2015

Presentation of Performance Line CX 2017

Presentation of Active Line and Active Line Plus 2017

Presentation of Bosch eBike ABS 2017

Takeover of start-up COBI 2019

10 years of Bosch eBike Systems





Product portfolio for Model Year 2020





Product portfolio for Model Year 2020











Connected biking with Kiox NEW

For riders with sporty ambitions: compact, robust and connected

eBike Connect App

Activity tracking















How to operate Kiox

Scroll left Scroll right

Time / speed

Bike lights

WALK walk assistance Status bar Performance evaluation with average speed

Own pedal power

Motor power

Increase support

Decrease support



Selection button

12:58 TOUR © 82% km/h

19.9

Bosch

Riding mode

Charge state of the eBike battery
Unit

Speed

Navigation bar



How to operate Kiox

Other screens

- ▶ Time, Range
- ▶ Trip distance, Trip Time
- ▶ Performance, cadence
- ► Average speed, max. speed
- ▶ Distance, Range, Power, Heart rate
- ▶ Heart rate
- ► Calorie consumption, total distance
- Status screen

Off-board mode

When removed from mount, information about the last trip as well as status information







How to operate Kiox: Status screen

Time

Charging state for all eBike batteries

Connection displays
(left to right):
Smartphone connected,
Bluetooth active,
GPS signal, heart rate monitor
connected



Status bar

The charging status of a smartphone connected via Bluetooth

Date of last synchronisation



How to operate Kiox

Settings

- ► Reset riding data / Range
- ▶ eShift
- ▶ Wheel circumference
- Service interval
- ▶ Component information
- ▶ Bluetooth function
- Display brightness / background
- ▶ Units
- Language
- ► Time, date, time format / zone
- Reset to the factory settings





Pairing Kiox and the eBike Connect App



Activate Bluetooth on the smartphone

Select My eBike then Add New eBike Device and Add Kiox

Kiox displays a 4-digit identification number

Select Kiox in the app and pair





My eBike menu

- ► Selected device
- ▶ eBike
- ► **Lock function menu**: Displayed after the purchase of the premium function in the shop



► Remove Kiox

Shop menu

► Lock premium function





More Settings menu

- ► My profile (e.g. personal health data)
- ► Store geolocation data
- ▶ Use mobile Data
- Logoff

More - Help menu

More - Info menu

eBike Connect App software version and privacy policy

Kiox firmware update

New firmware is automatically transferred to Kiox by the app







Activity Tracking information

- Activity tracking uses GPS signals from the smartphone and stores data in the eBike Connect App and eBike Connect portal
- ► Prerequisites:
 - A Bosch user account
 - Activate Save Geolocation Data in the app
 - Activate GPS positioning on the smartphone
- ► The colour of the GPS symbol indicates the quality of the signal (white = good, yellow = poor)



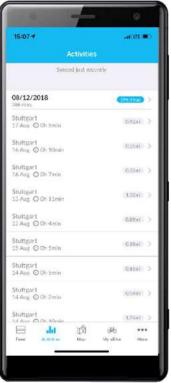


Feed menu

Activities menu

Detailed **activity** views











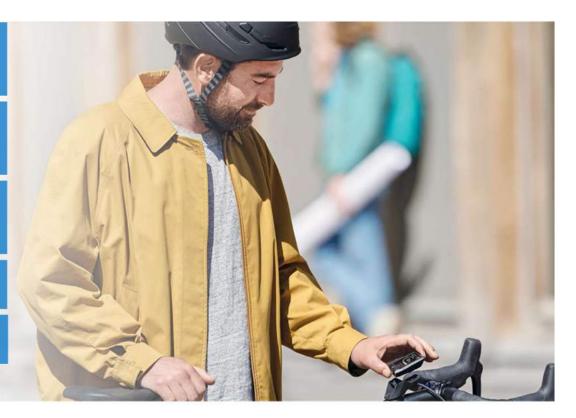
Motor support is disengaged when the Kiox is removed

The lock is disengaged again when Kiox is re-connected

The eBike cannot be used with different displays

Theft becomes an unattractive prospect

Compatible with BDU3xx and BDU4xx











Activate Lock

- Under More / Shop in the eBike Connect App
- ► Prerequisite:
 - Kiox is installed
 - The smartphone and Kiox are connected via Bluetooth
 - The smartphone is connected to the internet
- ► Activate 'Lock' in the app
- ► Remove the Kiox from the mount to activate 'Lock'









Procedure for replacing the smartphone, Kiox or eBike

- ► When the smartphone is changed, the Kiox and premium function data is preserved
- ▶ Pair the new Kiox using the app and reactivate 'Lock'
- ► 'Lock' must be reactivated when changing the Drive Unit





Using the 'Lock' function for more than one eBike

- Can be activated / deactivated on up to four eBikes using the same eBike Connect user account
- ▶ It is possible to use up to four Kiox systems
- ► At least two hours must elapse between activations using the same user account
- Several riders can unlock an eBike using their own Kiox
- Only one Kiox can be connected with a user's smartphone app at any one time

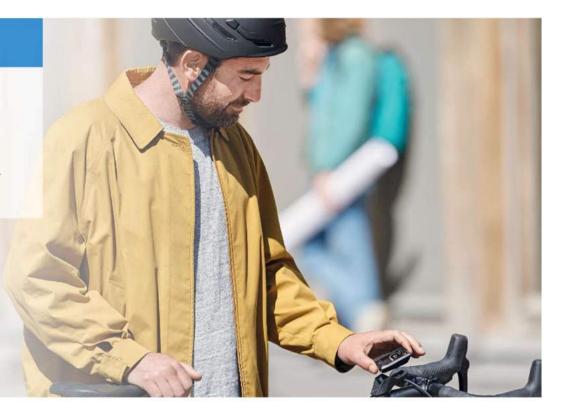






Practical tips

- 1. Acoustic notifications
- 2. Always disconnect Kiox directly after a trip
- 3. Disconnect Kiox before charging the eBike, activating 'Lock'
- 4. Deactivate 'Lock' when sending the eBike for service





Kiox and eBike Connect portal: ebike-connect.com



Dashboard menu

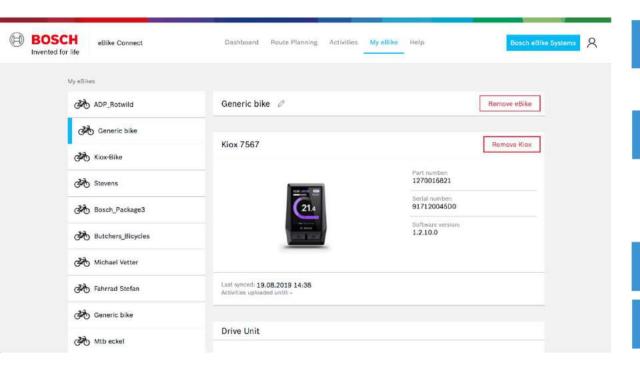
- Overview of last activities
- Software updates and news

Activities menu

- ► Riding statistics with map view, graphical analysis
- Link to social media functions



Kiox and eBike Connect portal: ebike-connect.com



My eBike menu

▶ Component information

My Profile menu

- ► Edit health-related data
- Select a country and language
- Select units (kilometres / miles)

Data protection settings menu

Help menu



Connected biking with SmartphoneHub



Intelligence on your handlebar with SmartphoneHub and COBI.Bike app

- ► Navigation, live weather, music and audio book streaming, fitness tracking
- Telephoning
- Integration of services such as Strava and komoot

SmartphoneHub

- ▶ eBike control even without a smartphone
- Integrated display shows key riding data

















How to operate SmartphoneHub

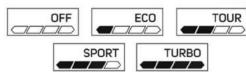
Speed

Bike lights

Error Display

USB port

Riding mode



Smartphone mode Range 74 8[™] 35 % **■** BOSCH

Unit

Show eBike battery charge level in percent

eBike battery

[On / Off]



How to operate SmartphoneHub









Managing SmartphoneHub



COBI.Bike account required

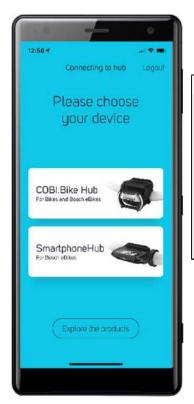
eBike must be switched on

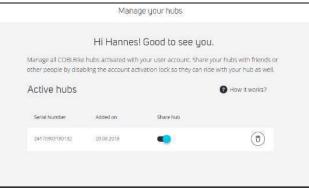
Activate Bluetooth on the smartphone and press the Hub button

The COBI.Bike app connects

Managing the SmartphoneHub in the COBI.Bike portal

- ▶ Release or bloc the SmartphoneHub
- Can be deleted in the portal and app







COBI.Bike app home screen for **SmartphoneHub** and **COBI.Bike Hub**

Last known location of the bicycle

Charge state of the eBike battery

Access to all settings

Fitness / Music Quick Start Guide

Quick access to contacts

Integrated bike finder and theft alarm (for the COBI.Bike Hub only)



Status bar



Dashboard



59 km (I): (O) 2

Current speed

Distance ridden

Duration of current trip to date

Average speed

Compass

1 Quick settings (light modes, smartphone charging, voice feedback – speed limit exceeded)



2 Display rear light connected to the hub



Fitness

Calorie consumption, Speed, Cadence, Heart rate

Calculation based on sensor data, personal data and bike data

Connecting a Bluetooth smartcompatible sensor

Customisable heart rate and cadence zones

Synchronisation with Google Fit, Apple Health, Strava or komoot





Navigation

Route planning always starts from the current location of the bicycle

Red lines in the map indicate cycle paths

Download maps to the settings

For use of komoot tours





Live weather



Probability of rain, hail or snow

Temperature experienced along the route for the next 120 minutes

With active navigation: Time required to reach destination

Visualisation of sunset



Music and contacts

Integration from the smartphone contact list

Limit to a max. 10 contacts







Local music library or streaming service



Bike and hub settings



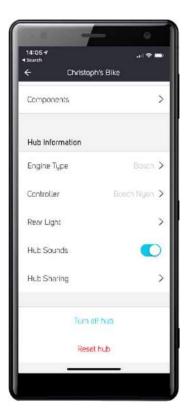
Configure information about the app and bike

Bike inspection and Diagnostics

Bike settings, Controller and Rear light

Hub info; Hub Sounds and release







App and trip settings



My Account

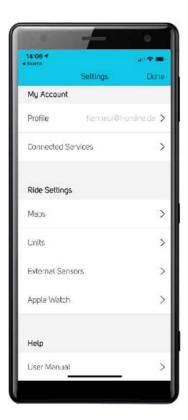
- Profile with personal information and fitness data
- ► Connected services (e.g. Google Fit, etc.)

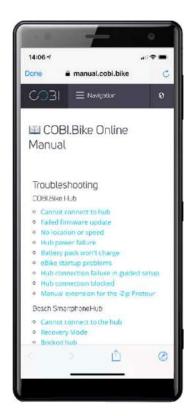
Ride settings

- Download maps and map settings
- Units
- External Sensors
- Apple Watch

Help

Legal notes & data privacy







Displays at a glance







The benefits of Bosch eBike rechargeable batteries

High mileage, low weight and modest size

Bosch Battery Management System (BMS)

Protection from overcharging, overvoltage, overheating and short circuiting

Ergonomic design, easy and simple handling

Exceptional quality, extensive testing

- ► High-quality cells
- ► Regular internal testing within Bosch





Batteries at a glance





			NEW			NEW
	300	400	500	400	500	625
Size	Powerpack: 325 x 92 x 90 mm Powerpack Rack: 372 x 122 x 80 mm			horizontal: 349 x 84 x 65 mm vertical: 349 x 65 x 84 mm		horizontal: 416 x 84 x 65 mm vertical: 416 x 65 x 84 mm
Gewicht Rahmenakku/ Gepäckträgerakku	ca. 2,5 kg / ca. 2,6 kg		ca. 2,6 kg/ ca. 2,7 kg	ca. 2,9 kg		ca. 3,5 kg
Energiegehalt	ca. 300 Wh	ca. 400 Wh	ca. 500 Wh	ca. 400 Wh	ca. 500 Wh	ca. 625 Wh



PowerTubes at a glance



NEW PowerTube 400 for stylish city bikes

PowerTube 500 for trekking and eMountain bikes

PowerTube 625 for maximum range and altitudes on long, mountainous rides

▶ Not interchangeable with PowerTube 400 / 500



DualBattery at a glance

Ideal for tour bikers, long-distance commuters, cargo bikers or eMountain bikers, long distances and heavy loads

Double the range, capacity up to 1250 Wh

Both batteries charged using smart control software





Information about charging with DualBattery

The two batteries are charged in succession up to approx. 80 – 90 %, then both are charged in parallel

The batteries can be charged separately provided they are taken from the mount

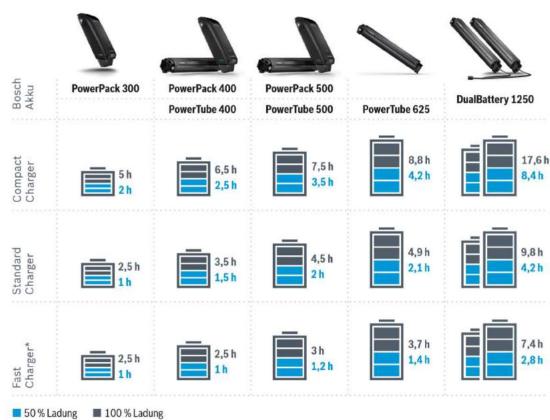
Batteries with a closed charging socket can only be charged outside of the mount





Charger at a glance







Factors that influence the service life of the battery

Intensity of usage

Storage temperature

Charge state of the battery during storage

The effect of heat

Natural ageing





Tips for an optimum service life

Store in dry conditions between 0 °C and 20 °C at charge levels between 30 % and 60 %

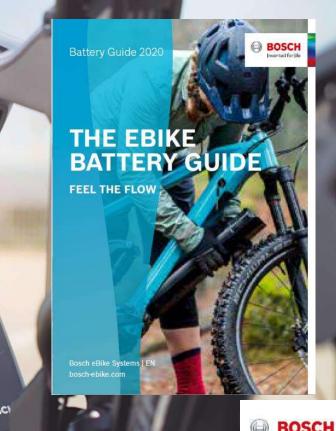
▶ Winter storage of CapacityTester

Protect the battery against extreme heat

In winter store at room temperature / laden; do not install on the bike until just before use

Avoid battery temperatures below -10 °C and above 60 °C

Regular inspection (CapacityTester)





Handling and care

Cleaning

- ▶ Do not immerse the battery in water or clean it with a high pressure cleaner
- ► Wipe with a damp cloth
- Clean and lightly grease the plug poles occasionally
- ▶ Dry the contact points





Handling and care

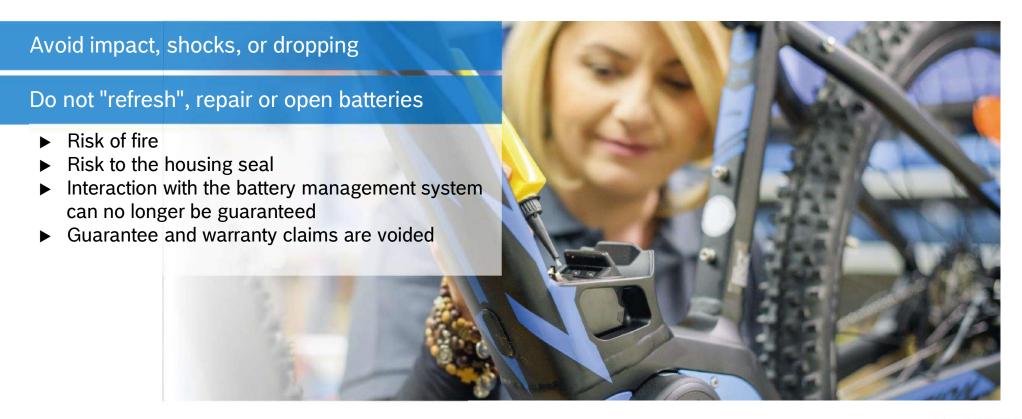


Transport (private individuals)

- ▶ By car
 - Remove the battery and store it safely
- ▶ Flying
 - Transport on cargo planes only
 - Transportation on passenger planes is prohibited
- Public transport
 - Remove the battery and store it safely at your seat



Safety Instructions





Safety Instructions

Risks when used batteries are purchased

May be faulty, damaged or previously repaired

▶ May be illegal or stolen goods

Never use batteries or chargers from other manufacturers

- Risk of reduced service life
- ▶ Possible damage or malfunction
- Guarantee and warranty claims may be voided





Optimising the range

What factors influence range?

- ▶ Riders
- **▶** Environment
- ▶ eBike

Tips for optimum range

- 1. Constant cadence over 50 rpm
- 2. Use the shifting system/shift recommendation
- 3. Observe the motor performance indicator
- 4. Minimise the weight of the bike/luggage as much as possible
- 5. Use the most even possible riding style
- 6. Always ride with tyres at the maximum permitted pressure
- 7. You can expect a reduced range in winter





Test bench measurement R200



Cooperation between Bosch eBike Systems, the German Bicycle Association (ZIV) and other companies in the bicycle industry

Standardising range

Measurement method

- ► Uniform support factor of 200 %
- ► Speed 20 km/h
- ► Cadence 60 rpm
- ► Standardised real conditions









Gen 1



Classic Line

Gen 2



Active Line



Performance Line



Performance Line CX

Gen 3



Active Line



Active Line Plus



Performance Line

Gen 4



Performance Line CX



Cargo Line /Speed



Performance Line Speed



Active Line (Gen3)





Max. Torque Up to 40 Nm



Max. Support Up to 250 %



Drive UnitCruise up to 25 km/h



Backpedal function





Active Line Plus (Gen3)





Max. Torque up to 50 Nm



Max. Support Up to 270 %



Drive UnitCruise up to 25 km/h



Backpedal function





Performance Line (Gen3)







Max. Torque up to 65 Nm



Max. Support Up to 300 %



Drive UnitCruise up to 25 km/h



eMTB Modus 120 – 300 % dynamic Support





Performance Line CX (Gen4)







Max. Torque Up to 75 Nm



Max. Support Up to 340 %



eMTB Modus 140 – 340 % dynamic Support





Performance Line Speed (Gen4)







Max. Torque Up to 75 Nm



Max. Support Up to 340 %



Drive Unit Speed up to 45 km/h





Cargo Line Gen4







Max. Torque Up to 75 Nm



Max. Support Up to 400 %



Drive UnitCruise up to 25 km/h
Speed up to 45 km/h





eMTB mode

Function

- Progressive motor support depending on the rider's pedal pressure
- Varies between Tour and Turbo riding modes
- Individual riding styles are dynamically enhanced
- ► Two applications for crank lengths: < 165 mm and > 170 mm

Benefits

- Perfect uphill flow with a natural riding sensation, maximum traction and optimum control
- No need to switch between riding modes
- Effortless riding on technical uphill sections or over obstacles





eMTB mode

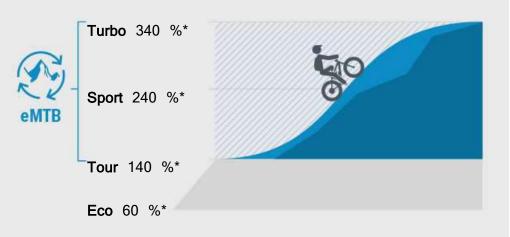
Performance Line (BDU365): Dynamic support for pedal force Performance Line CX (BDU450 CX): Dynamic support for pedal force

140 - 340 %

Dynamic support for pedal force 120 - 300 %



^{*} Support as a percentage of pedal power





Walk assistance

Can be activated in two stages

Speed-regulated walk assistance (min. 3 km/h, max. 6 km/h), or start-up help up to 18 km/h for Performance Line Speed

Maximum speed between 3 km/h and 6 km/h, depending on the gear selected





Definition of S-Pedelecs

- ▶ Pedalling support up to max. 45 km/h
- Max. continuous rated power of the motor: 4000 W
- ► Max. four-fold riding support
- Classified under EU law as a small two-wheeled motor vehicle
- ▶ Vehicle class L1e-B

Required documents

- Operating licence with registered tyre size
- ▶ Liability insurance including Licence number
- Vehicle class AM





Special equipment regulations

- ➤ Tyres with UN/ECE-R75 test symbol (country code encircled, e.g. "E1" for Germany and "75R" on the side wall of tyre)
- ➤ On vehicles with a technically permissible total mass of up to 150 kg, tyres without type approval with a cross-section width of max. 67 mm may be mounted
- ► Rear-view mirrors
- ▶ Insurance certificate mounted and illuminated
- At least one stand, self retracting for S-Pedelecs over 35 kg
- ► Two independent brakes
- ▶ Brake lever with ball ends





Special equipment regulations

- ➤ A suitable protective helmet must be worn
- ► At least one electrical device for "sound" (horn according to UN/ECE-R28)
- ▶ Additional side reflectors
- ▶ Permanently mounted pedal reflectors
- ► Fixed lighting system (light must switch on automatically when the drive unit is activated)
- ▶ Brake light
- ► Headlight (approved according to UN/ECE-R74)





Conversion and replacement of bicycle parts

Trailers

► Children's trailers/bicycle seats are not allowed

Other provisions

- ▶ Same alcohol restrictions as for cars
- ► Must not be used on cycle paths
- Riders must not enter one-way streets in the wrong direction







Dealing with eBike tuning T

Measures to combat tuning

- ► The software of the Bosch eBike system detects tuning and switches to emergency mode
- Restoration of the original settings after the eBike has been ridden for around 90 minutes
- After the third time, emergency mode can only be deactivated by a dealer /using the DiagnosticTool
- ► Tampering and the number of tampering incidents are displayed in the DiagnosticTool
- ▶ Bosch eBike Systems cooperates closely with bicycle manufacturers, associateions and official bodies to prevent tuning





Relaxed riding with eShift

Intuvia

Kiox





Nyon



SHIMANO

enviolo









Diagnostic Tool at a glance



Optimising functionality and stability

Identification of malfunctions

Diagnosis reports

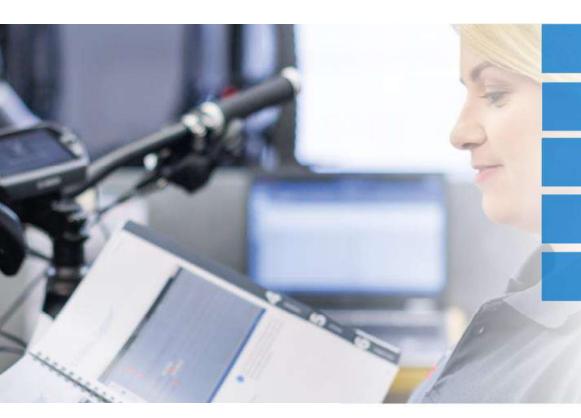
Configuring the eBike

Tampering detection

Service intervals



Diagnostic Tool at a glance



Processing service cases

Remote diagnostics

Final deactivation of defective batteries

Functional test of the ABS speed sensors

Installation of maps for Nyon



Prerequisites for Use



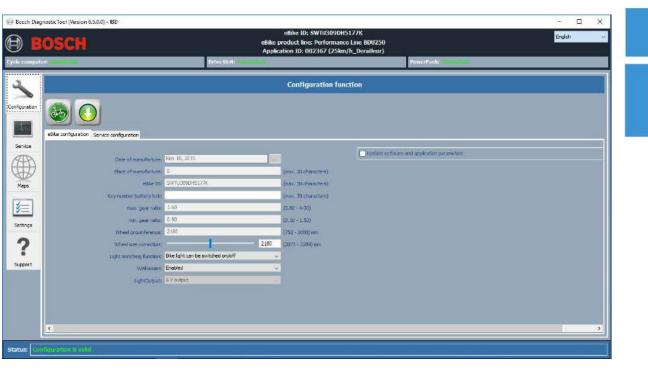
System requirements met

DiagnosticKit and CapacityTester (Bosch eBike online stores)

Current software (dealer portal)



User Interface



Software version of DiagnosticTool

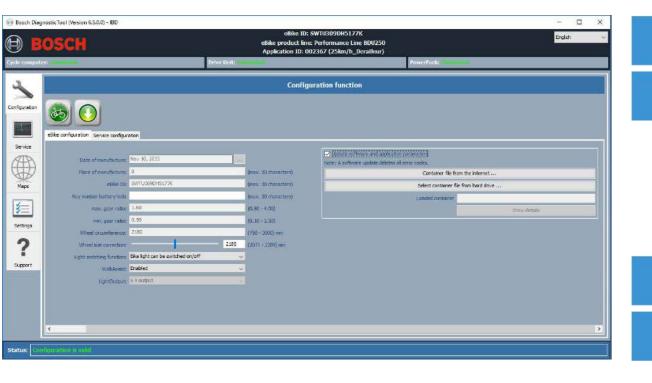
Information about the connected system

- ▶ eBike ID
- ▶ Product line and code
- ▶ Application ID
- ▶ Gear system type
- ▶ Programming error message
- ▶ Connection status
- Warning that sample software / components have been detected





Menu Configuration



Reading out configuration data

Modification of configuration data

► Code number for battery lock, wheel size correction, light switch function, power supply, walk assistance, Intuvia and Kiox language and units, auto-down shift

Lighting output

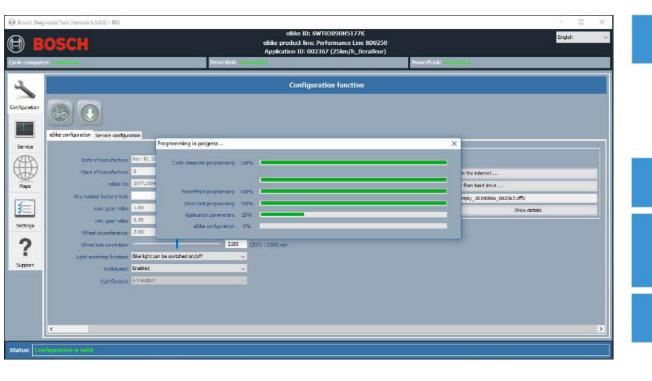


Power Port (12 V)





Menu Configuration



eBike software update

► Three applications for Performance Line CX: Sport, eMTB (> 170 mm), eMTB short cranks (< 165 mm)

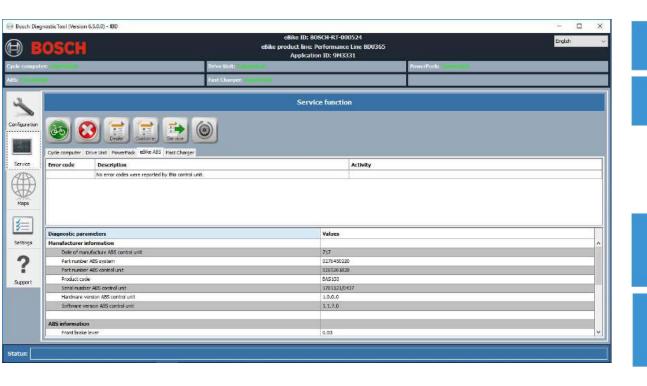
Restore (reprogram) Kiox / Nyon

Individual updates for Intuvia / Nyon

Perform service configuration



Menu Service



eBike diagnostics

New parameters



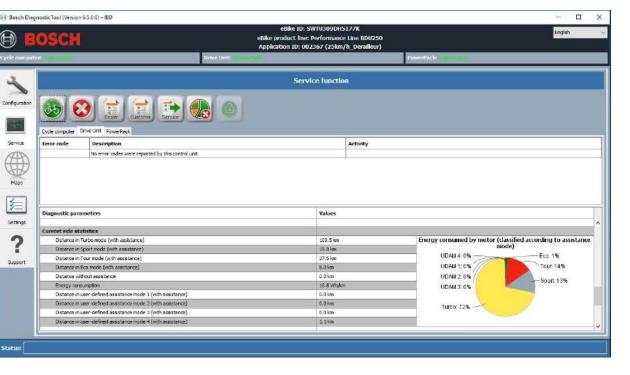
- ► Measures to protect against tuning
- Detection of sample components and sample software

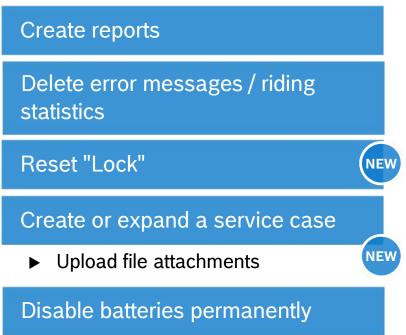
Diagnostics/software update for the Fast Charger

Functional test of the ABS speed sensors



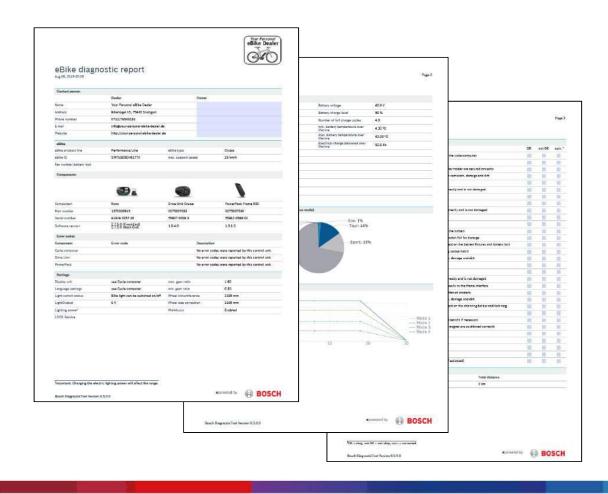
Menu Service







eBike Service Report



Report for customers

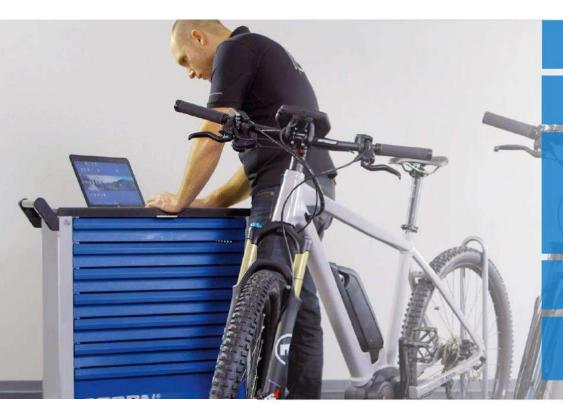
Editable fields in programs such as Acrobat Reader

Checklist for testing eBike components during a service appointment

Free text field for further services



Cross-Swap - Application Areas



Pinpoint the affected component

Confirm error symptoms

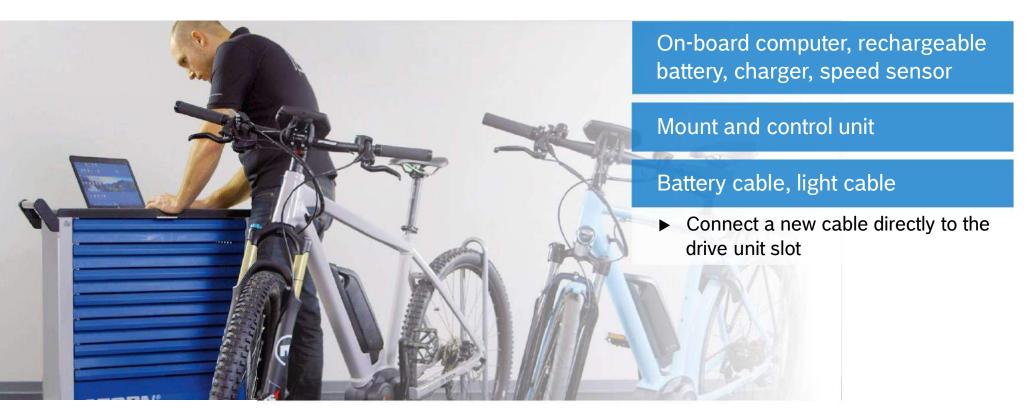
The on-board computer indicates *USB connected*, however components are displayed in the DiagnosticTool as *Not connected*

No diagnostic values displayed

Control unit does not respond to the touch of a button

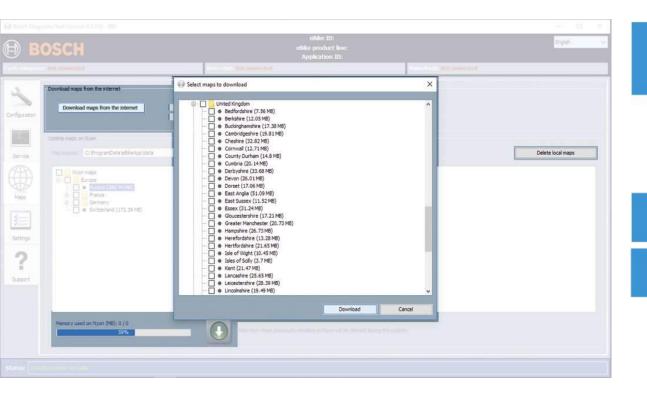


Cross-swap – possible components





Menu Maps



Download maps onto the computer and then install on Nyon

- Nyon MY 2015 storage capacity: 500 MB, more recent version 6 GB
- ▶ Overwrites existing maps

Delete local maps button

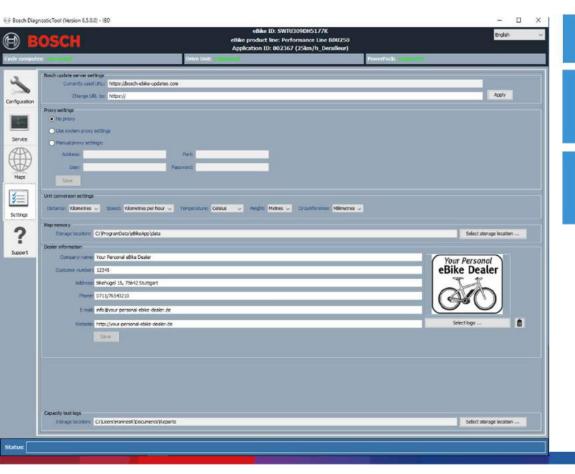


Icon indicates new maps





Menu Settings



Define storage location for Nyon maps

Save dealer data and logo for eBike service report

Storage location for eBike battery capacity report



Menu Support



Software version of DiagnosticTool, Dongle ID

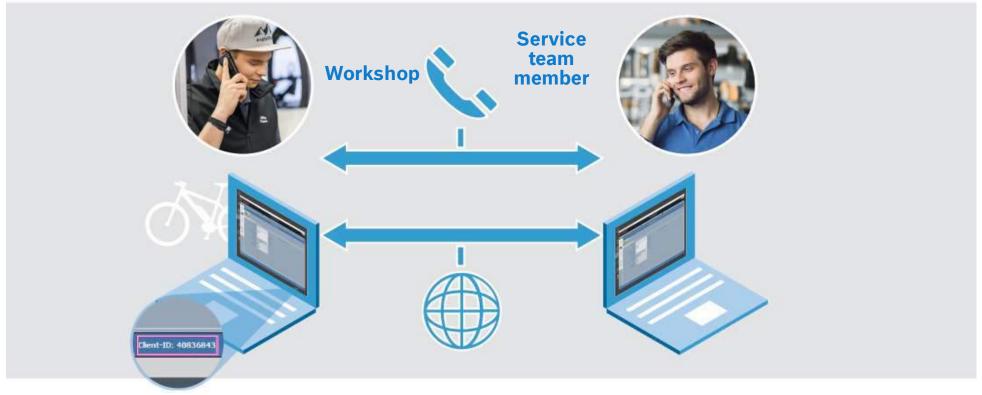
Link to technical information in the dealer portal

Link to the user manual

Link to client ID for remote diagnostics



Remote Diagnostics





CapacityTester at a Glance





Prepare a Capacity Test



Current software DiagnosticTool + DiagnosticDongle attached

Rechargeable battery, at least 15 °C

Battery not in FBL mode

Battery fully charged

Battery not inserted in the eBike

Please note the safety instructions for use



Perform Capacity Test



Perform capacity test

▶ If measurement is cancelled, capacity determined up to that point is displayed

Create battery capacity report even if measurement is cancelled



Test duration

▶ 300 Wh battery: approx. 1.6 h

▶ 400 Wh battery: approx. 2.3 h

▶ 500 Wh battery: approx. 2.8 h

▶ 625 Wh battery: approx. 3.5 h



Perform Capacity Test



Warranty evaluation

- Determined parameters
- ▶ Purchase date
- ► Type of use (commercial yes/no)

Energy content of batteries when new

- ► Slight deviation from the nominal value is possible
- Reason: manufacturing-related tolerances



Perform Capacity Test



Natural ageing process

► From the time of production, the energy content can decrease by up to 0.5 % per month (even if there are no loading or unloading processes)



Functions of the CapacityTester



Winter storage

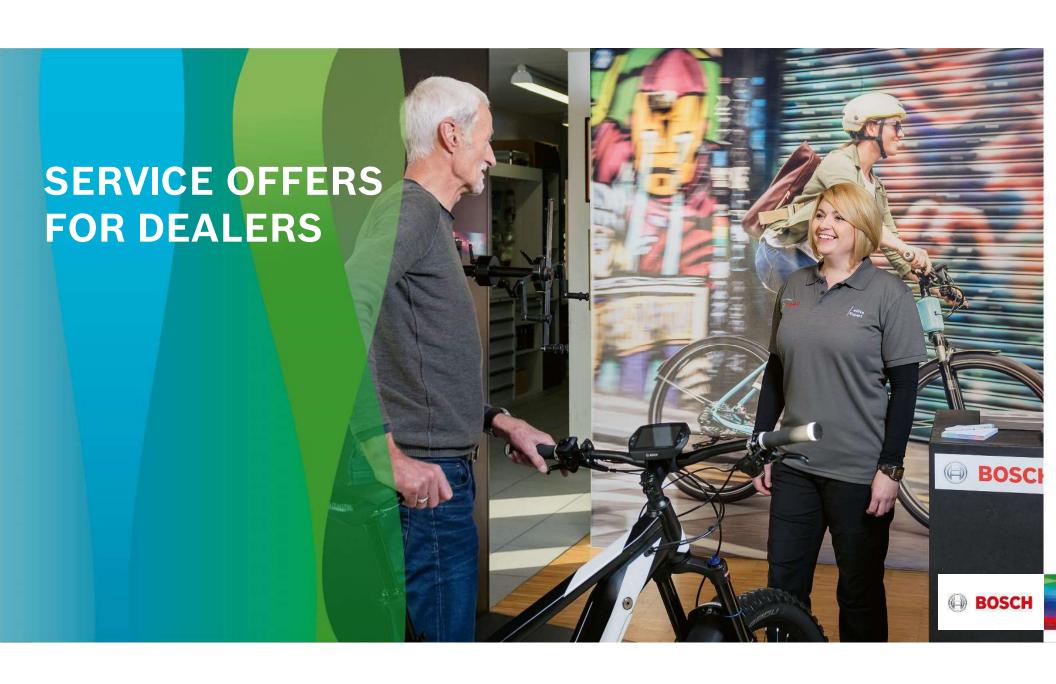
► The battery is discharged to the ideal charge level

Software update for CapacityTester

▶ Under the Configuration menu







Online Contact Points at a Glance





Bosch eBike dealer portal: bosch-ebike.net

Service cases at a glance

DiagnosticTool software

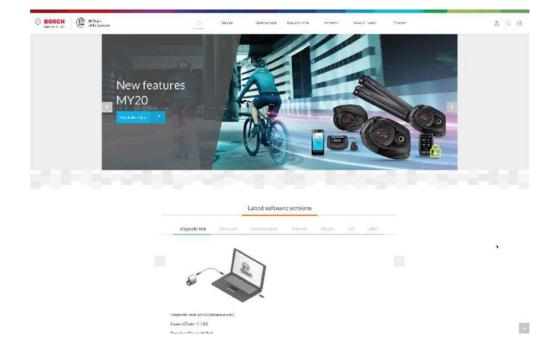
Online Training Courses

Download options (brochures, operating and assembly instructions, etc.)

Technical and service instructions

Current software versions & news area

Hazardous goods transport





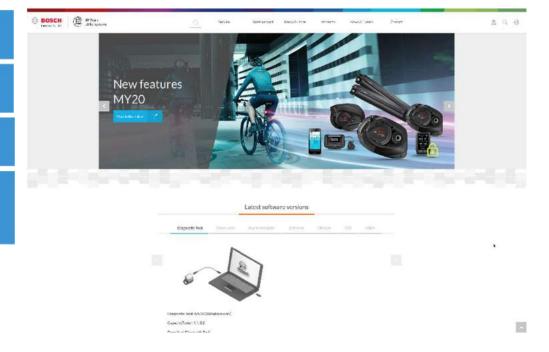
Newsletter

Software updates

New features

Services

Training course schedules, legal topics, eBike market





Bosch eBike online stores: www.bosch-ebike.de/webshop

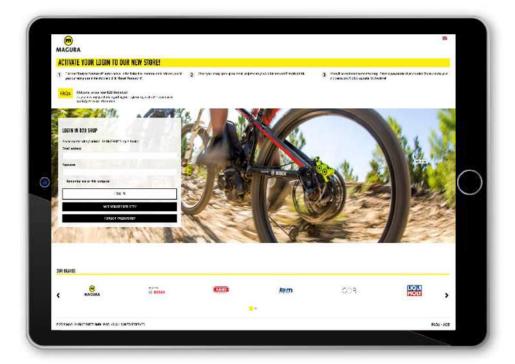
Spare parts, tools and accessories

Products for retrofitting

Diagnostic Tools

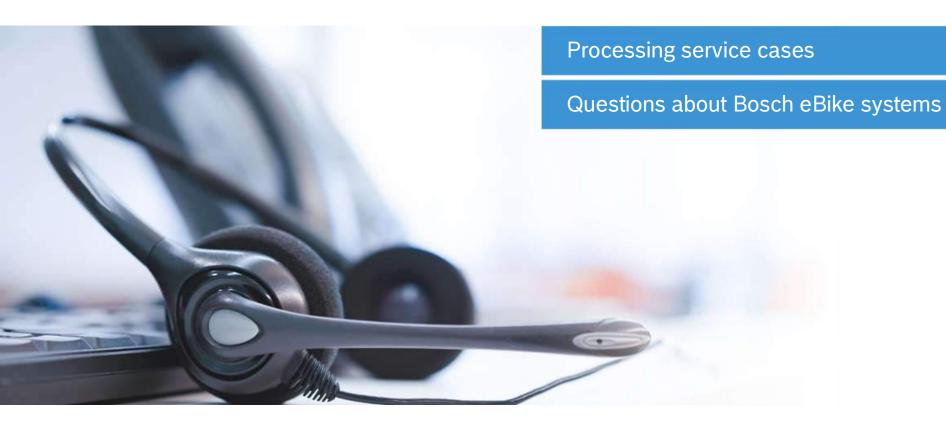
Brochures and Catalogues

Advertising resources, clothing

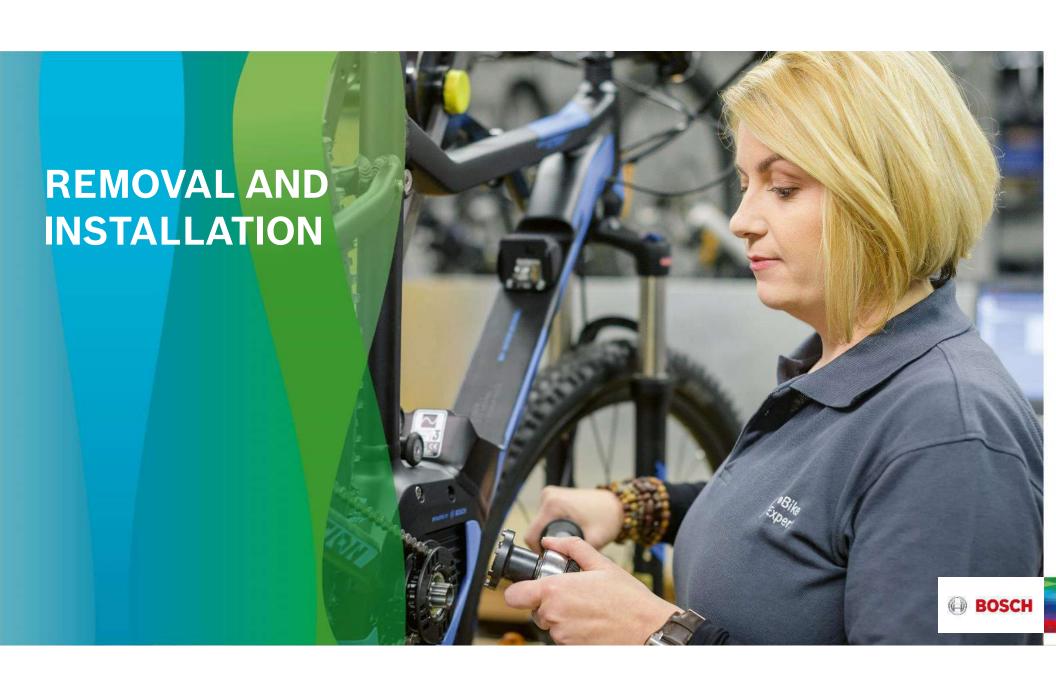




Bosch eBike Service Team







CE Marking

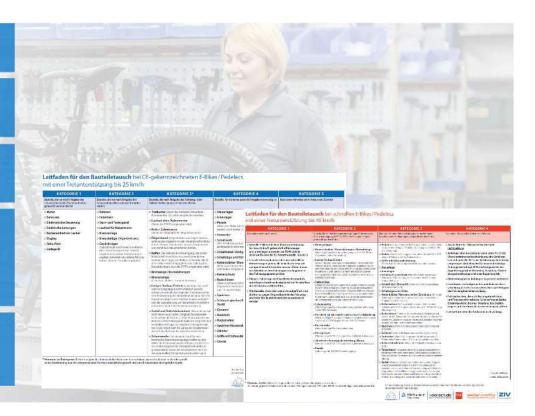
Mandatory CE marking in the EU

The CE marking is only valid for with the parts list

Operating instructions must be handed over on purchase

The main components of the bicycle / eBike system may not be replaced without the manufacturer's approval

For guidelines for replacing components for pedelecs / S-pedelecs see www.ziv-zweirad.de





Installing Intuvia



Gold-plated contacts improve system performance



- ► Intuvia mounts have been supplied with two additional gold contacts since July 2019 to ensure less play between the display and mount, thus improving contact quality
- ► Observe the following during assembly:
 - Never exceed the tightening torque of 1 Nm
 - Never secure the mount in the conical handlebar area
 - The lower side of the mount must not rest on the stem



To avoid damage, never clean the gold contacts



Installing PowerTube

Mounting aids

► Vertical assembly jig
(orange handle, inscribed *vertical*)
For PowerTube 400 / 500: 0.275.009.015
For PowerTube 625: 0.275.009.019

► Horizontal assembly jig (black handle, inscribed horizontal) For PowerTube 400 / 500: 0.275.009.014 For PowerTube 625: 0.275.009.018





Checking the PowerTube mount

Mounting aids

► Vertical assembly jig
(orange handle, inscribed *vertical*)
For PowerTube 400 / 500: 0.275.009.017
For PowerTube 625: 0.275.009.021

► Horizontal assembly jig (black handle, inscribed horizontal) For PowerTube 400 / 500: 0.275.009.016 For PowerTube 625: 0.275.009.020





Removing the Drive Unit (BDU450 CX / 490 P) NEW



Tool

- ► Allen key size 8
- ► Standard crank-puller
- ► Lockring tool **0.275.009.003** available from Bosch eBike online stores



Installing the Drive Unit (BDU450 CX / 490 P) NEW



Tool – Torx Plus 40

► Special profile for mechanical screw joints with particularly flat screw heads with high tightening torques. Standard Torx 40 can be used, but even with a new screw insert there is a risk of increased wear and possible damage to the screw threads





Drive Unit (Gen 4) dismantle



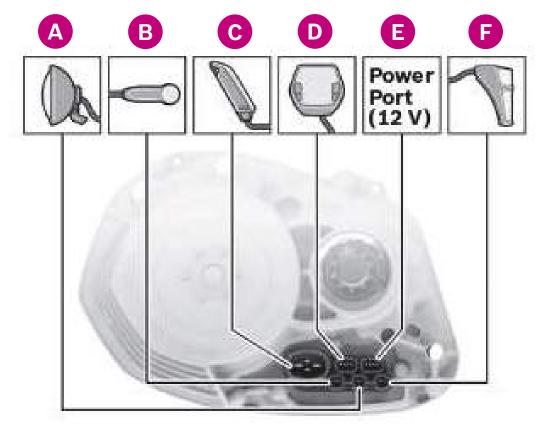




Never loosen the screw connection of the retaining plates in the motor housing! Direct screwing into the magnesium housing as well as loosening screws from the housing are not permitted. Risk of corrosion and loss of warranty and warranty



Installing the Drive Unit (BDU450 CX / 490 P) NEW



Pos.	Anschluss	Farbe	Spannung
Α	Frontlight	blue	12 V
В	Speed Sensor	grey	3,3 V/
			mind. 3,1 V
С	Battery	black	36 V
D	Display	black	12 V
E	Power Port (12 V)	black	12 V
F	Backlight	black	12 V



The Drive Unit can be damaged if a plug is connected incorrectly.



